

BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

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PART NO. 63-305

TUBULAR SOLO RACK
YAMAHA XVS1300 V-STAR

03-28-08

TOOLS NEEDED: 10MM SOCKET 5MM ALLEN WRENCH 3MM ALLEN WRENCH THREADLOCKER

NOTE: WE RECOMMEND USING THREADLOCKER ON ALL HARDWARE INSTALLED.

1. USING THE IGNITION KEY TURN THE LATCH FOR THE FRONT SEAT, LOCATED IN THE LEFT SIDE COVER, AND REMOVE THE FRONT SEAT.
2. WITH A 10MM SOCKET WRENCH REMOVE THE TWO HEX HEAD BOLTS UNDER THE FRONT OF THE PASSENGER SEAT ATTACHING THE FRONT OF THE PASSENGER SEAT TO THE FRONT MOUNTING BRACKET AND REMOVE THE PASSENGER SEAT.
3. USING THE 10MM WRENCH REMOVE THE HEX HEAD BOLTS HOLDING THE PASSENGER SEAT BRACKETS TO THE REAR FENDER.
4. ATTACH THE FRONT MOUNTING BRACKET (A) TO THE SOLO RACK (B) USING THE TWO SPACERS LABELED "FL" (C) AND "FR" (D), ("FL" IS THE FRONT LEFT AND "FR" IS THE FRONT RIGHT) AND TWO OF THE M5 COUNTERSUNK SCREWS (E) SUPPLIED. DO NOT TIGHTEN.
5. ATTACH THE REAR MOUNTING BRACKET (F) TO THE SOLO RACK (B) USING THE TWO SPACERS LABELED "RL" (G) AND "RR" (H), ("RL" IS THE REAR LEFT AND "RR" IS THE REAR RIGHT) AND TWO OF THE M5 COUNTERSUNK SCREWS (E) SUPPLIED. DO NOT TIGHTEN
6. PLACE THE SOLO RACK ASSEMBLY ON THE REAR FENDER TO SEE HOW IT FITS. ROTATE THE SPACERS IF NEEDED UNTIL BOTH BRACKETS MATCH THE REAR FENDER THEN TIGHTEN DOWN THE FOUR M5 COUNTERSUNK SCREWS (E) WITH THE 3MM ALLEN WRENCH.
7. CLEAN THE BOTTOM OF THE FRONT (A) AND REAR (F) MOUNTING BRACKETS WITH A MILD SOLVENT SUCH AS RUBBING ALCOHOL. THEN ATTACH THE FRONT (J) AND REAR (K) RUBBER PADS TO THE CORRESPONDING BRACKETS.
8. PLACE THE SOLO RACK ASSEMBLY ON THE REAR FENDER. USING THE SUPPLIED M8 BUTTON HEAD SCREWS (L) AND A 5MM ALLEN WRENCH FASTEN THE FRONT (A) AND REAR (B) MOUNTING BRACKETS TO THE BIKE.
9. REINSTALL THE FRONT SEAT IN REVERSE ORDER OF STEP 1.

