## **BIG BIKE PARTS**

## **INSTALLATION INSTRUCTIONS**

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PART NO. V30-107BK

GAS TANK MINI BRA

5/3/2016

VICTORY CRUISERS 2004-NEWER

TOOLS NEEDED:

M6 ALLEN WRENCH

RUBBING ALCOHOL LINT FREE TOWEL THREAD LOCK COMPOUND

PLEASE READ THROUGH AND UNDERSTAND THESE INSTRUCTIONS BEFORE BEGINNING.

## **USE A REMOVABLE THREAD LOCK ON ALL FASTENERS**

## INSTALLATION:

- 1. REMOVE BOTH SIDE COVERS LOCATED NEXT TO THE PASSENGER PEGS/BOARDS FROM THE BIKE AND SET ASIDE.
- 2. USING A M6 ALLEN WRENCH REMOVE THE TWO BOLTS THAT HOLD THE SEAT TO THE BIKE. SEE FIG. 1.
- 3. REMOVE THE SEAT. SET ASIDE.
- 4. CLEAN THE BACK OF THE TANK AND UNDER THE SIDES OF THE TANK ABOVE THE MOTOR. LET DRY.
- 5. USING RUBBING ALCOHOL AND A LINT FREE TOWEL CLEAN THE SAME AREA TO REMOVE ANY WAX OR POLISH. LET DRY.
- 6. LAY THE MINI BRA INTO PLACE ON THE GAS TANK AND USING THE SEAM ON THE BACK EDGE CENTER THE MINI BRA ON THE TANK.
- 7. REMOVE THE FILM FROM THE FOUR PIECES OF HOOK ATTACHED TO THE BACK OF THE BRA AND ATTACH THEM NEAR THE BOTTOM EDGE OF THE TANK. SEE FIG. 2.
- 8. MAKE SURE THE EXTRA FABRIC FROM THE REAR SEAM IS LAYING DOWN THE BACK OF THE TANK AND NOT ON TOP OF THE TANK.
- 9. WITH THE BRA ATTACHED IN THE BACK PULL EACH SIDE TIGHT AND PLACE EACH PIECE OF HOOK UNDER THE SIDE OF THE TANK. SEE FIG. 3
- 10. REINSTALL SEAT AND SIDE COVERS.
- 11. LET TAPE CURE FOR 24 HOURS AND THEN ADJUST TENSION OF MINI BRA TO TAKE OUT ANY LOOSE AREAS.





