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PART NO. 30-204**TRAILER RECEIVER HITCH**

12/21/2017

FITMENT:

INDIAN CHIEF, SPRINGFIELD, CHIEFTAIN, ROADMASTER, 2014-NEWER

TOOLS NEEDED: 8MM WRENCH

13MM WRENCH

17MM WRENCH (2X)

28MM/1-1/8" WRENCH

REMOVABLE THREAD LOCK

PLEASE READ THROUGH AND UNDERSTAND THESE INSTRUCTIONS BEFORE BEGINNING. USE REMOVABLE THREAD LOCK ON ALL FASTENERS.**ESTIMATED INSTALLATION TIME: 45 TO 60 MIN.****INSTALLATION:**

1. REMOVE BOTH SADDLEBAGS AND SET ASIDE.
2. REMOVE THE RUBBER COVER FROM THE FRONT SIDE OF THE RADIO ANTENNA (IF EQUIPPED).
3. USING AN 8MM WRENCH REMOVE THE LOCK NUT SHOWN IN FIG. 1. TAKE NOTE OF THE POSITION OF THE FLAT WASHERS AS YOU TAKE IT APART.
4. REMOVE THE ANTENNA FROM THE OEM BRACKET AND SET IT ASIDE. THE OEM BRACKET WILL NOT BE REUSED.
5. USE SOME BLOCKS OR STRAPS TO SUPPORT THE REAR OF THE EXHAUST. USING A 13MM WRENCH REMOVE THE FOUR BOLTS SHOWN IN FIG.2 HOLDING THE BACK OF THE EXHAUST TO THE BIKE. THESE BOLTS WILL NOT BE REUSED.
6. USING A 13MM WRENCH REMOVE THE FOUR REAR FENDER BOLTS SHOWN IN FIG. 3. THESE BOLTS WILL NOT BE REUSED.
7. INSTALL THE FOUR M8 X 20MM FLANGE HEAD HEX BOLTS FROM THE KIT INTO THE REAR FENDER MOUNTS AS SHOWN IN FIG. 4. LEAVE THE BOLTS OUT ABOUT 3/8" AS SHOWN.
8. STARTING ON THE RIGHT SIDE SLIDE THE RIGHT MOUNT ONTO THE BOLTS YOU JUST INSTALLED. SEE FIG. 5. PLACE ONE OF THE SPACERS BETWEEN THE RIGHT MOUNT AND BIKE FRAME. INSTALL TWO OF THE M8 X 55MM BOLTS WITH LOCK WASHERS THROUGH THE RIGHT MOUNT AND THE SPACER AND INTO THE NUTS ON THE RIGHT EXHAUST. GET THE BOLTS STARTED BUT DO NOT TIGHTEN.
9. REPEAT STEP 8 FOR THE LEFT SIDE.
10. ASSEMBLE THE ANTENNA TO THE NEW ANTENNA BRACKET SUPPLIED WITH THE KIT. POSITION THE CABLE AS SHOWN IN FIG. 6. TIGHTEN.
11. INSERT THE NEW ANTENNA MOUNT BETWEEN THE EXHAUST MOUNT AND THE RIGHT EXHAUST AS SHOWN IN FIG. 7.
12. ATTACH THE RECEIVER TO THE RIGHT AND LEFT MOUNTS AS SHOWN IN FIG. 8. DO NOT TIGHTEN.
13. USING A 13MM WRENCH TIGHTEN THE FOUR REAR FENDER BOLTS.
14. NEXT USING A 13MM WRENCH TIGHTEN THE FOUR M8 X 55MM BOLTS.
15. USING TWO 17MM WRENCHES TIGHTEN THE FOUR M10 X 25MM BOLTS AND LOCK NUTS.
16. INSTALL THE M8 X 14MM LONG ANTI-RATTLE BOLT INTO THE NUT ON THE SIDE OF THE RECEIVER. SEE FIG. 9.
17. ASSEMBLE THE BALL TO THE BALL MOUNT AND TIGHTEN.
18. INSERT THE BALL MOUNT INTO THE RECEIVER AND INSTALL THE HITCH PIN FROM THE LEFT SIDE AS SHOWN IN FIG. 9. INSTALL PIN ON RIGHT SIDE.
19. TIGHTEN ANTI-RATTLE BOLT.
20. REINSTALL BOTH SADDLEBAGS ON BIKE.
21. AFTER A FEW MILES RETIGHTEN ALL BOLTS.



